

QP CODE : 27421

(3 Hours)

(Maximum Marks – 80)

Note:

1. Question No.1 is compulsory.
2. Attempt any three questions from remaining five questions.
3. Assume suitable data if required.

- Q.1 Solve any four (20)
- a. State advantages of multistage reciprocating compressor.
 - b. Describe the function of air vessel in reciprocating pump with the help of neat sketch.
 - c. Differentiate centrifugal pump and reciprocating pump.
 - d. What is the basic criteria in selecting the piping network in compressed air system?
 - e. Why axial flow compressors are used for jet aircraft applications?
- Q.2 a) Derive an expression for volumetric efficiency of single stage single acting reciprocating air compressor with clearance and discuss atleast four factors which affect volumetric efficiency. (12)
- b) A rotary air compressor working between 1 bar and 2.5 bar has internal and external diameters of impeller as 300 mm and 600 mm respectively. The vane angle at inlet and outlet are 30° and 45° respectively. If air enters impeller at 15 m/s. Find speed of impeller in r.p.m. and work done per kg of air. (08)
- Q.3 a) A single acting reciprocating pump having 12 cm diameter and 25 cm stroke takes liquid from sump at 2 m below the center of pump and delivers to tank at 10 m above the center of pump. The diameter of suction and delivery pipes is 8 cm each and length of suction pipe is 3 m and delivery pipe is 12 m. Only one air vessel is placed to the delivery pipe very near to the pump axis. The separation pressure is 88 KN/m^2 below atmospheric pressure. Taking density of liquid as 1200 kg/m^3 and $f = 0.01$, find maximum speed of the pump without separation and power required to run the pump. (12)
- b) Define NPSH, Thoma's cavitation factor and suction specific speed of pump. Explain NPSHA and NPSHR w.r.t. cavitation in pumps using neat sketch. (08)

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- Q.4 a) Draw an indicator diagram, considering the effect of acceleration and friction in suction and delivery pipes. Derive an expression for the work done per second in case of a single-acting reciprocating pump. (10)
- b) A two stage single acting Reciprocating compressor takes in air at the rate of $0.2 \text{ m}^3/\text{s}$. The intake temperature and pressure of air are 0.1 MPa and 16°C . The air is compressed to final pressure of 0.7 MPa . The intermediate pressure is ideal and cooling is perfect. The compression index in both the stages is 1.25 and the compressor runs at 600 r.p.m . Neglect clearance and determine (10)
1. Intermediate pressure
 2. Total volume of each cylinder
 3. Power required to drive the compressor.
 4. Rate of heat rejection in the intercooler.
- Q.5 a) Explain construction and working of centrifugal compressor with the help of neat sketch. (08)
- b) A centrifugal pump runs at 1440 r.p.m . The impeller is 40 cm in diameter and 2.5 cm wide at outlet. The pump lifts water through height of 30 m of which suction lift is 2.5 m . The suction and delivery pipes are 30 cm in diameter. The losses due to friction in suction and delivery pipes are 1.5 m and 5.5 m respectively. The exit blade angle is 2.5° . Assume the flow to be radial at inlet and manometric efficiency is 84% . Calculate quantity of water flowing through the pump and pressure at suction and delivery end of pump if atmospheric pressure is 10.35 m of water. (12)
- Q.6 Solve any four (20)
- a. Why capacity control of compressors is essential? State the methods of capacity control in compressor.
 - b. Explain choking, surging and stalling in axial flow compressor with the help of neat sketch.
 - c. Define coefficient of discharge, volumetric efficiency and slip in reciprocating pump. Describe negative slip with proper reason.
 - d. Describe the methods of speed reduction to meet variable flow reduction in pumping system.
 - e. Draw and comment on performance characteristics of reciprocating pump.